



Disc diameter inches	Exhaust flow rate cfm
Up to 19	610
19 to 25	880
25 to 30	1200
30 to 53	2000
53 to 72	6300

Section A-A

Note: If the disc is tightly enclosed by machine housing, then exhaust from the housing is acceptable.

Minimum duct velocity = 4000 fpm
 $h_e = 0.65 VP_d$ straight take-off
 $h_e = 0.45 VP_d$ tapered take-off



TITLE

HORIZONTAL DOUBLE-
SPINDLE DISC GRINDER

FIGURE

VS-80-15

DATE

02-91